

Experience a new level of mobility

From light metal structures, Auto-body repair, workshop or site maintenance and installation. To tough demanding agricultural and industrial applications, the Caddy MIG is robust, efficient, reliable and user-friendly.

Caddy MIG is powered by single-phase 230V and can be connected to either mains electrical power or power provided by a generator without any issue.

More power than ever before

The energy-efficient PFC module (Power Factor Correction) smoothes out the current for effective operation.

The result is up to 30% increase in welding power for the same fuse rating.

QSet™

Intelligent and self-learning—the perfect short arc! Ideal for all material and gas combinations. Just choose the material and thickness to be welded and the rest is done for you by QSet. Lightning-fast arc regulation ensures perfect, consistent results capable of compensating for wire stick-out variation for example when welding in confined spaces.

Caddy® Mig

- Easy to use; Uses material thickness to preselect welding parameters
- Fine adjustment of heat input
- Weight under 12 kg (incl. torch, work piece cable and main cable)
- Single phase 230 Volt 50/60 Hz
- Generator-compatible
- Suitable for 100-200 mm Diameter Spools
- High quality welding torch MXL™ 180
- Tool holder
- Roller holder for torch and cable
- Easy polarity change over when using self-shielding cored wire consumable.



Technical data	Caddy® Mig C200i
Mains supply, V / ph / Hz	230 / 1
Fuse, slow, A	16
Auto-fuse (MCB) EN 60898-B, A	20
Power requested from generator*, kVA	6,5
Setting range, A	30 - 200
Open circuit voltage, V	60
Open circuit power, W	15
Power factor	0,99
Efficiency at max power, %	82
Wire feed speed, m/min	2 - 12
Dimensions, LxWxH, mm	449 x 198 x 347
Weight, Kg	11,5
Enclosure class	IP23
Application class	S
35% duty cycle @ 40c	150

* Generator with automatic voltage regulator

Usable wire diameters, mm	
Mild steels	0.6 - 1.0
Stainless steels	0.6 - 1.0
Cored wires	0.8
Aluminium	1.0
Brazing CuSi wires	0.8 - 1.0

Ordering information	
Caddy® Mig C200i	0349 312 030
Two-wheels trolley	0459 366 887

Package includes
Supplied with 3 m mains cable, 3m return cable with clamp, MXL 180 Mig torch 3m, fitted wear parts in torch/feeder (for 0.8 mm wire), 1 kg OK Autorod 12.51 Ø 0.8 mm welding wire.



With the environment in mind
 Active power factor connection
 Efficient energy utilisation
 Harmonics EN 61000-3-12
 RoHS 2002/95/E
